

General Procedures

Initialization

1.  **WARNING:** Before beginning any service procedure in this section, refer to Safety Warnings in section 100-00 General Information. Failure to follow this instruction may result in serious personal injury.

Refer to: [Health and Safety Precautions](#) (100-00 General Information, Description and Operation).

2.  **WARNING:** Keep objects and body parts clear of the glass panel when carrying out the initialization procedure. During the initialization procedure, the glass panel closes with high force and cannot detect objects in its path. Failure to follow this instruction may result in serious personal injury.

NOTE: Make sure that the window runs are correctly installed and free of foreign material.

Start the engine.

3. Press and hold the window control switch until the door window is fully open.
4. Release the window control switch.
5. Lift and hold the window control switch until the door window is fully closed.
6. Release the window control switch.
7. Lift and hold the window control switch again for at least one second.
8. Press and hold the window control switch until the door window is fully open.
9. Release the window control switch.
10. Lift and hold the window control switch until the window is fully closed.
11. Test for correct window operation by carrying out the one-touch down and one-touch up features.